

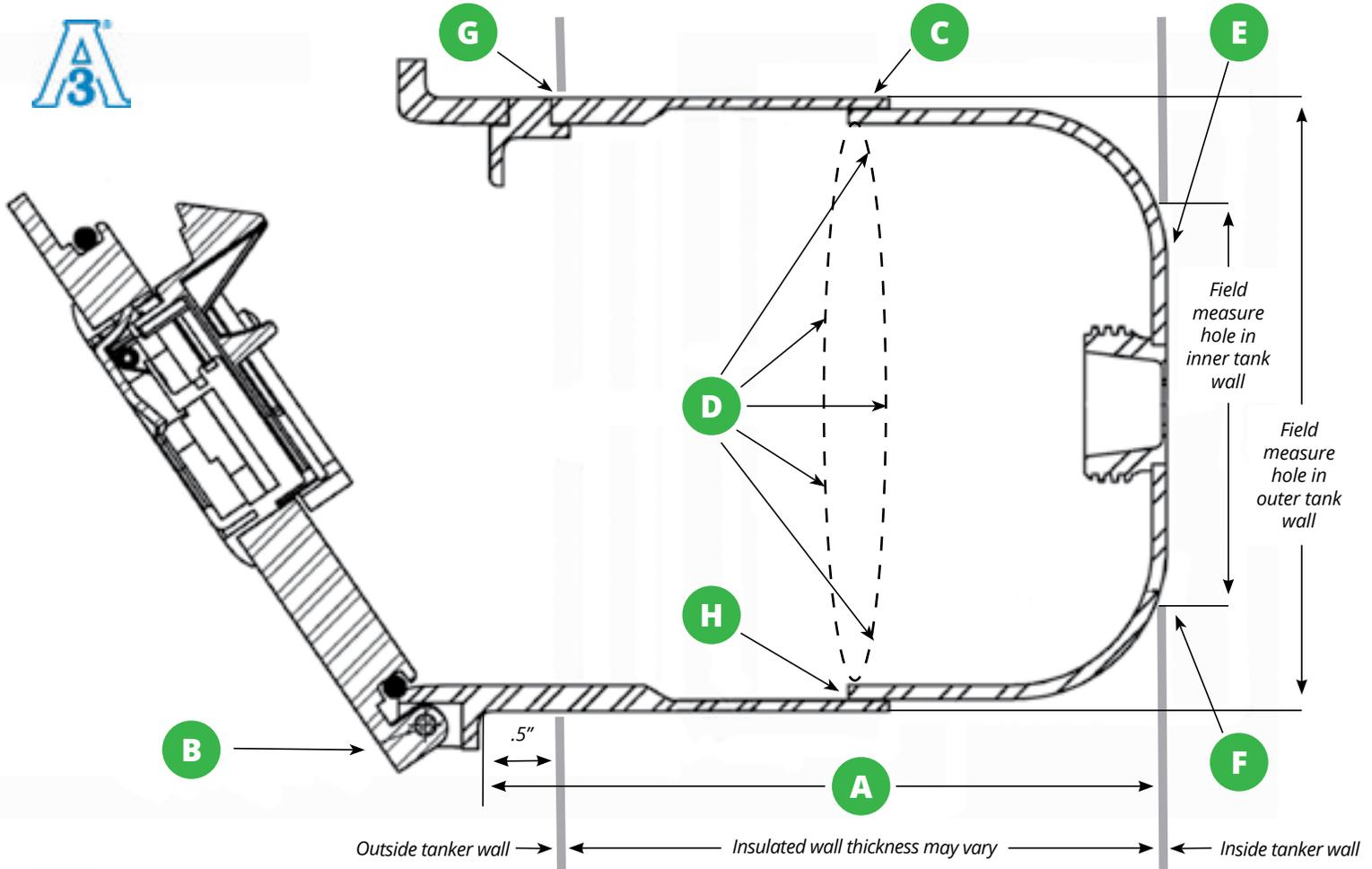
INSTALLATION GUIDE



TruStream7 Adjustable Tanker Port with Security Lid Part Number: 212533

This sanitary adjustable tanker port is to be installed **ONLY** by a welder who is trained to perform sanitary welds where a proper polish can be achieved (e.g. 3-A Sanitary Standards or ASME BPE).

Any installation outside of these guidelines may result in product contamination.



INSTALLATION

- A.** Before installing the Adjustable Tanker Port with Security Lid, measure the thickness of tanker wall. Add .5" to the tanker wall measurement to allow for welding clearance.
- B.** Install with hinge to the bottom so security lid opens down.
- C.** Overlap of bowl and sleeve joint must be .375" minimum.
- D.** Tack weld at least five spots around the circumference of the exterior bowl and sleeve joint to secure.
- E.** Mount flush with surface of inside of tank (or slightly convex into the tank).
- F.** Fillet weld around the interior seam using compatible filler rod material. Grind the internal, fluid contact surface flush and polish to a 32Ra finish.
- G.** Fillet weld around the exterior seam using compatible filler rod material. Grind and polish flat to exterior surface to maintain .25" inside radius.
- H.** Use a sealant around the inside bowl and sleeve joint.

Refer to [Best Practices for Using Your QualiTru Septum](#) for additional information.