

Welding instructions for the following part numbers:

**D** PN 212214 WELD ALL AROUND USING COMPATIBLE FILLER ROD MATERIALS GRIND FLAT TO EXTERIOR SURFACE AND POLISH G THIS SIDE OUT \*\*\*\*\*\*\* WELD ALL AROUND USING COMPATIBLE FILLER ROD MATERIALS Ø2.312 HOLE INSIDE OF TANK GRIND FLAT TO INTERIOR SURFACE IN TANK AND POLISH TO 32µin FINISH G

3-A Sanitary Standards authorized: Sanitary Fittings, Number 63-03; Authorization Number: 838